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METHOD FOR CONTROLLING A FUEL METERING SYSTEM OF AN INTERNAL  
COMBUSTION ENGINE

Background Information

The present invention relates to a method for controlling a  
fuel metering system of an internal combustion engine  
5 according to the definition of the species in Claim 1.

A method and device for controlling a fuel metering system of  
an internal combustion engine is described, for example, in  
German Patent Application DE 199 45 618 A1. In this known  
10 method, the activation duration of at least one electrically  
operated valve determines the fuel quantity to be injected.  
The minimum activation duration during which fuel is only just  
injected is determined in certain operating states. The  
activation duration is increased or reduced, starting at an  
15 initial value. The activation duration during which a signal  
undergoes a change is stored as the minimum activation  
duration. The signal used is a quantity characterizing the  
uniformity of rotation, an output signal of a lambda sensor,  
or an output signal of an ion current sensor. This method  
20 allows for an injection quantity drift over the lifetime of  
the fuel injector in the range of the pilot injection.

Non-prepublished German Patent Document DE 102 15 610  
describes a system and method for correcting the injection  
25 behavior of injectors, in which, in order to increase the  
product output, an injector fuel-quantity compensation is  
carried out at several test points, preferably at 4 test  
points, i.e., during the pilot injection, during idle  
operation, at the emission point, and during full-load  
30 operation.

This injector fuel-quantity compensation is necessary because

injectors of that kind have different fuel quantity maps due to their mechanical manufacturing tolerances. A "fuel quantity map" is understood to be the relationship between the injection quantity, the rail pressure, and the activation time (activation duration). As a consequence, in spite of the electrically defined control, each individual injector fills the combustion chamber with different fuel quantities.

In fact, to achieve as low a fuel consumption as possible while complying with strict exhaust emission standards, the injectors may only have very small tolerances in terms of the injection quantity during operation. These small tolerances required cannot be met due to the mechanical manufacturing tolerances. In order to nevertheless guarantee a defined injection quantity of the injectors, the injectors are measured for their injection quantity at characteristic operating points or test points after manufacture, and are classified. The respective class must be known to the engine control unit during the operation of the internal combustion engine so that the control can be adapted to the particular characteristics of the class specifically for each injector. The class information is stored on the injector, for example, by different codes such as a bar code, by resistors on the injector, or by plaintext on the injector.

Moreover, electronic storage means, in which are stored, for example, the class information, may be provided in the injectors. These values may be read out from the injector by the control unit via an interface and used in the subsequent operation.

Over their lifetime, such common rail injectors are observed to have a fuel quantity drift, which is different for each individual injector and depends, for example, on the load profile or on the type of injector. This fuel quantity drift has a negative effect in terms of low fuel consumption, on compliance with strict exhaust emission standards, and with

respect to, for example, the noise level of the internal combustion engine. Until now, correction of the injection quantity drift over the lifetime of the injectors is only possible in the pilot injection plateau using a method described in German Patent Application 199 45 618 A1. In contrast, fuel quantity drifts at other operating points can only be compensated for to a very limited degree, if at all.

#### Object of the Invention

It is therefore an object of the present invention to provide a method which allows for fuel quantity correction, in particular, for correction of the fuel quantity drift over the lifetime of a piezoelectric common rail injector at operating points outside of the range of the pilot injection.

#### Advantages of the Invention

In a method for controlling injectors of a fuel metering system of an internal combustion engine of the type mentioned at the outset, this objective is achieved by the features of Claim 1.

The basic idea of the present invention is to determine correction values for the fuel quantity map of the injector from the difference between the activation duration during which a signal undergoes a change and the stored minimum activation duration using transfer functions which define the relationship between the minimum activation duration and the activation duration at different test points of the injector, respectively, and/or the relationship between the activation durations at several test points of the injector. Thus, in a way, the entire fuel quantity map of the injector is inferred based on the range of the pilot injection, in which fuel quantity drifts can be determined and corrected, using transfer functions.

These transfer functions, in turn, are preferably determined during the injector fuel-quantity compensation at the test points.

5 One advantageous embodiment proposes to store the transfer functions on the injector, i.e., to encode the injector with these transfer functions as well.

10 In accordance with another advantageous embodiment, the correction values are stored in an engine control unit.

#### Brief Description of the Drawing

15 Further advantages and features of the present invention will be apparent from the following description and the graphical representation of several exemplary embodiments.

In the drawing,

20 Figure 1 shows a schematic representation of a portion of a common rail system known from the prior art, in which the method according to the present invention is used; and

25 Figure 2 schematically shows the injection quantity over the activation duration for different injection pressures to illustrate the method according to the present invention.

#### Description of the Exemplary Embodiments

30 Figure 1 shows the high-pressure stage of a common rail accumulator injection system, of which only the main components and components that are essential for understanding the present invention will be explained in more detail hereinafter.

35 The system includes a high-pressure pump 10 which is in communication with high-pressure accumulator ("rail") 14 via a

high-pressure delivery line 12. High-pressure accumulator 14 is connected to injectors 18 via further high-pressure delivery lines. In this representation, a high-pressure delivery line 16 and an injector 18 are shown. Injector 18 is mounted in an internal combustion engine of a motor vehicle. The system shown is controlled by an engine control unit 20, which controls, in particular, injector 18.

Injector 18 is provided with a device 22 for storing information that relates to the individual injector 18. The information stored in device 22 may be taken into account by engine control unit 20 so that each injector 18 may be controlled individually. The information preferably consists of correction values for the fuel quantity map of injector 18. Device 22 for storing the information may be implemented, for example, as a data memory, or also as one or more electrical resistors, as a bar code, by alphanumeric coding, or the like, or also by a semiconductor integrated circuit located on injector 18. Engine control unit 20 may also have a semiconductor integrated circuit for evaluating the information stored in device 22.

The injection quantity metered in by each injector 18 is defined as a function of the rail pressure in a characteristic map stored in engine control unit 20, the characteristic map being determined based on several test points (pilot injection, idling, emission point, full load), which correspond to different operating states of the internal combustion engine. At each of these test points, fuel quantity compensation is carried out in a manner which is known per se and described in German Patent Document DE 102 15 610. The injection quantity is determined by the injection duration of injector 18; i.e., the time that passes between the start of injection and the end of injection.

In order to enable fuel quantity metering over the entire operating range of the internal combustion engine and injector

18, the compensation values are interpolated between the nodes defined by the test points.

Over the lifetime of injectors 18, a fuel quantity drift can be observed to the effect that the injection quantity, which was originally determined by defining the start of injection and the injection duration, changes over the life of injectors 18.

To compensate for this fuel quantity drift in a common rail injector, for example, in a common rail injector having a fully ballistic characteristic map without pilot injection plateau (VE), which is schematically shown in Figure 2, an injector fuel-quantity compensation (IMA) is carried out, for example, at the five aforementioned test points LL (idling), VE1 (pilot injection 1), EM (emission point), VE2 (pilot injection 2), and VL (full load). In addition, transfer functions  $\dot{U}_1 = f(VE1, LL)$ ,  $\dot{U}_2 = f(VE2, EM)$  and  $\dot{U}_3 = f(EM, VL)$  are determined.

In order to implement a fuel quantity correction over the lifetime of injector 18, then the minimum activation duration during which fuel is only just injected is determined at two operating points VE1 and VE2; the activation duration being increased or reduced starting at an initial value, and the activation duration during which a signal undergoes a change being stored as the minimum activation duration VE1' and VE2', respectively. Then, the differences Delta1 (VE1, VE1') and Delta2 (VE2, VE2') are determined, respectively. From these differences, correction values for the fuel quantity map of the injector are now determined and stored using the transfer functions  $\dot{U}_1$ ,  $\dot{U}_2$ ,  $\dot{U}_3$ , which the relationship between minimum injection duration VE1 and the injection duration during idle operation LL, the relationship between the second minimum injection duration and the injection duration at emission point EM, and the relationship between different operating points, for example, the injection duration injection duration

at emission point EM and the injection duration during full-load operation VL:

5  $LL' = f(LL, \Delta_1, \ddot{U}_1)$ ,  $EM' = f(EM, \Delta_2, \ddot{U}_2)$  und  $VL' = f(VL, EM', \ddot{U}_3)$ .

10 Thus, in a way, the injection durations at the further test points LL', EM', VL' of the fuel quantity map of injector 18 are inferred from the so-called "zero fuel quantity correction", i.e., from the correction of the minimum injection duration or minimum injection durations VE1, VE2 using transfer functions  $\ddot{U}_1, \ddot{U}_2, \ddot{U}_3$ .

15 These transfer functions may be determined during the injector fuel-quantity compensation, or also independently of the injector fuel-quantity compensation.

20 Transfer functions  $\ddot{U}_1, \ddot{U}_2, \ddot{U}_3$  may either be stored on injector 18, i.e., injector 15 may be encoded with the transfer functions, or be stored in engine control unit 20 as a characteristic curve. Advantageously, map points  $LL' = f(LL, \Delta_1, \ddot{U}_1)$ ,  $EM' = f(EM, \Delta_2, \ddot{U}_2)$  and  $VL' = f(VL, EM', \ddot{U}_3)$  are corrected each time a zero fuel quantity correction is carried out. In this manner, a closed fuel quantity control loop is achieved.

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